



The Effect of PBS and Temperature on Adhesion Properties of Artificial Bio-Inspired Micro-Patterned Surfaces

Undergraduate Researcher: Robert Spencer Garland

Advisor: Dr. Carl Frick

NSF EPSCoR Fellowship

Mechanical Engineering

College of Engineering and Applied Sciences

University of Wyoming

Background



What is are Micro-Patterned Surface?

A surface consisting of many micron-sized pillars that provide a large contact area with a substrate, increasing adhesion through intermolecular forces (i.e. Van der Waals interactions)

These surfaces naturally exist on attachment pads of many animals such as:

- spiders
- insects
- geckos



Background



Purpose: To understand the effect of Phosphate Buffered Saline (PBS) and temperature on adhesion properties of artificial micro-patterned surfaces

Can be achieved through the fabrication, preparation, and analysis of polymer micro-patterned surfaces.

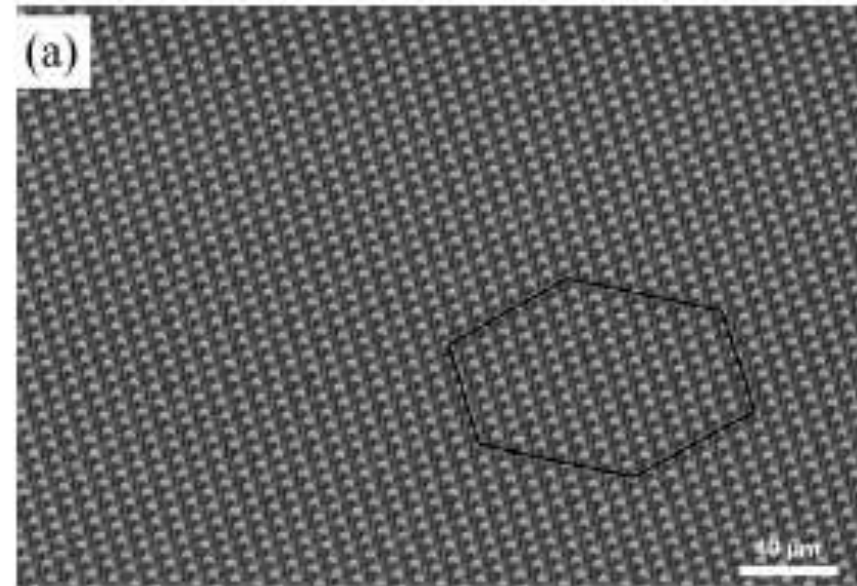


Background



Research Strategy:

- 1) Run preliminary DMA tests to determine mechanical properties of the polymer materials
- 2) Fabricate micro-patterned surfaces out of polymer materials
- 3) Adhesion testing (in Germany)
- 4) Analyze the results and modify polymer compositions accordingly.



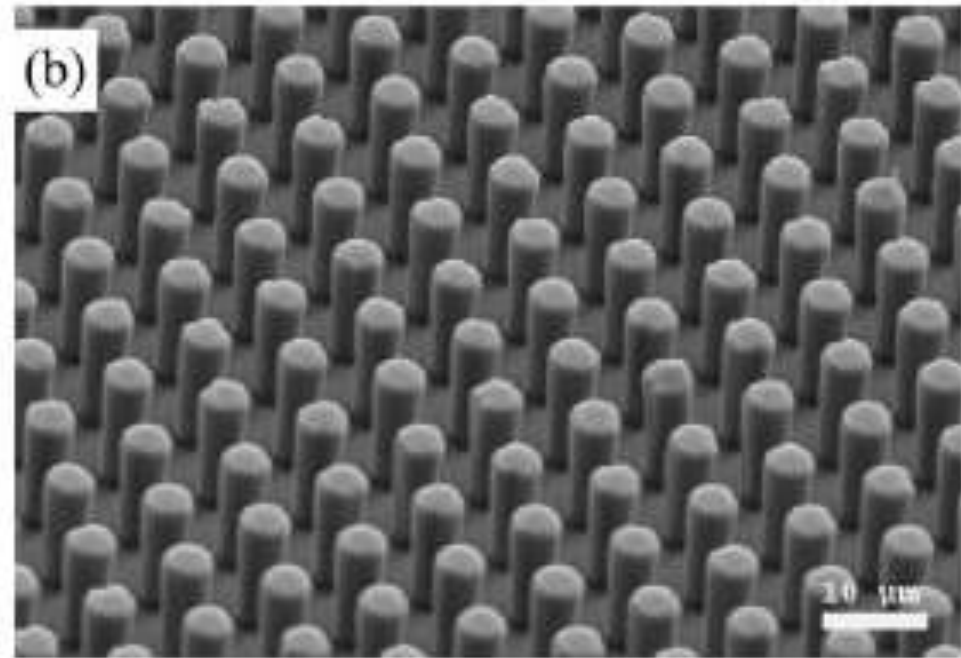
(a) Shows the hexagonal symmetry of the micro-pillars

Background



Key Application: Switchable Adhesion

- Temperature: Adhesive at 75°C but non-adhesive at 0°C
- Environment: Adhesive in PBS but non-adhesive in air



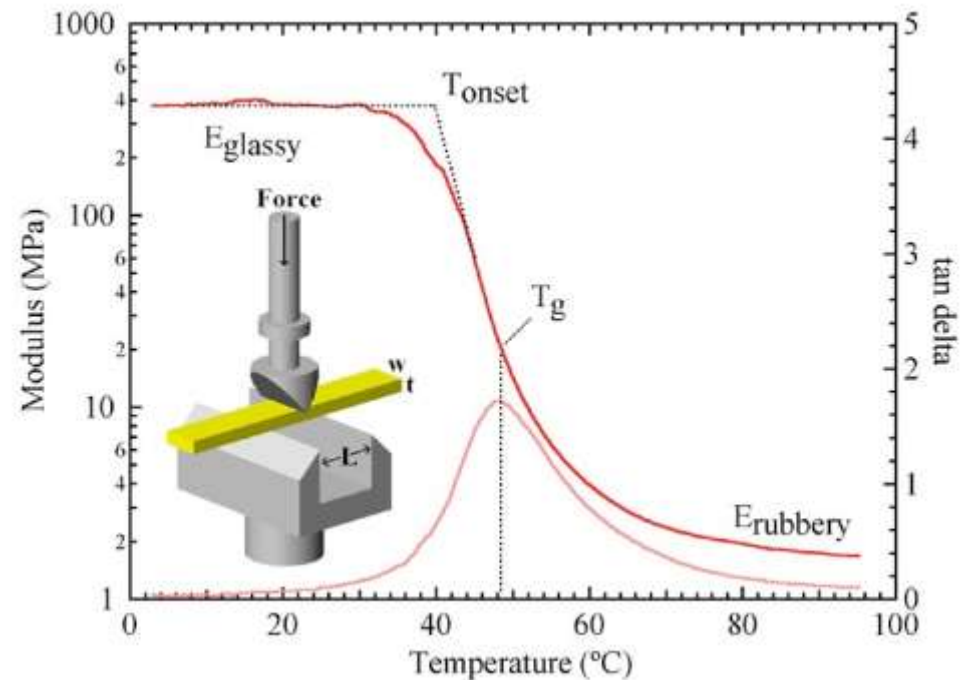
(b) depicts the shapes and spacing of the pillars.

Background



Mechanical Properties:

- Glass Transition Temperature (T_g)—a function of chemistry
 - a function of chemistry
 - generally decreases with water absorption
- Storage Modulus (Modulus of Elasticity)
 - Glassy Modulus
 - Rubbery Modulus

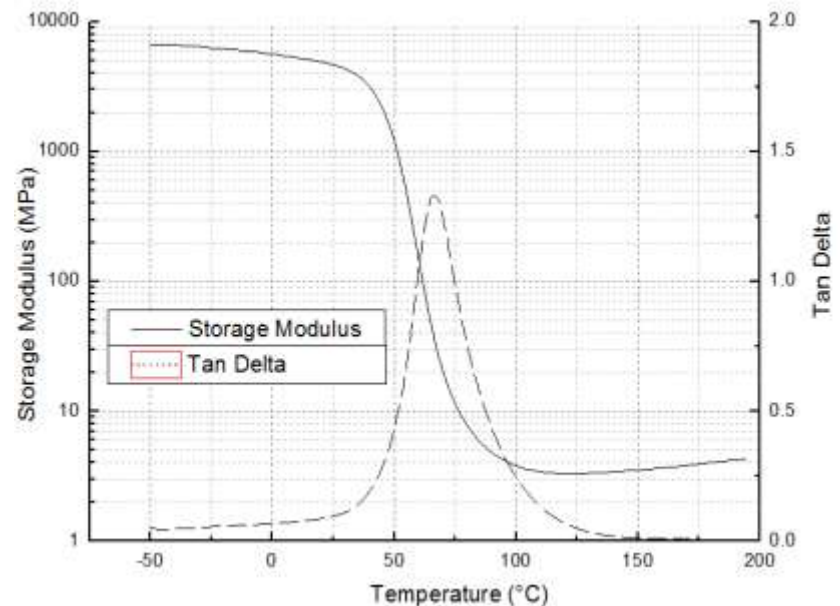


Background



Temperature Effects on Adhesion Properties

- Large change in stiffness (storage modulus)
- Stiffer materials are less compliant and make poor contact
- The stiffer the material, the less adhesive
- Adhesive at low temperatures and non-adhesive at high temperatures



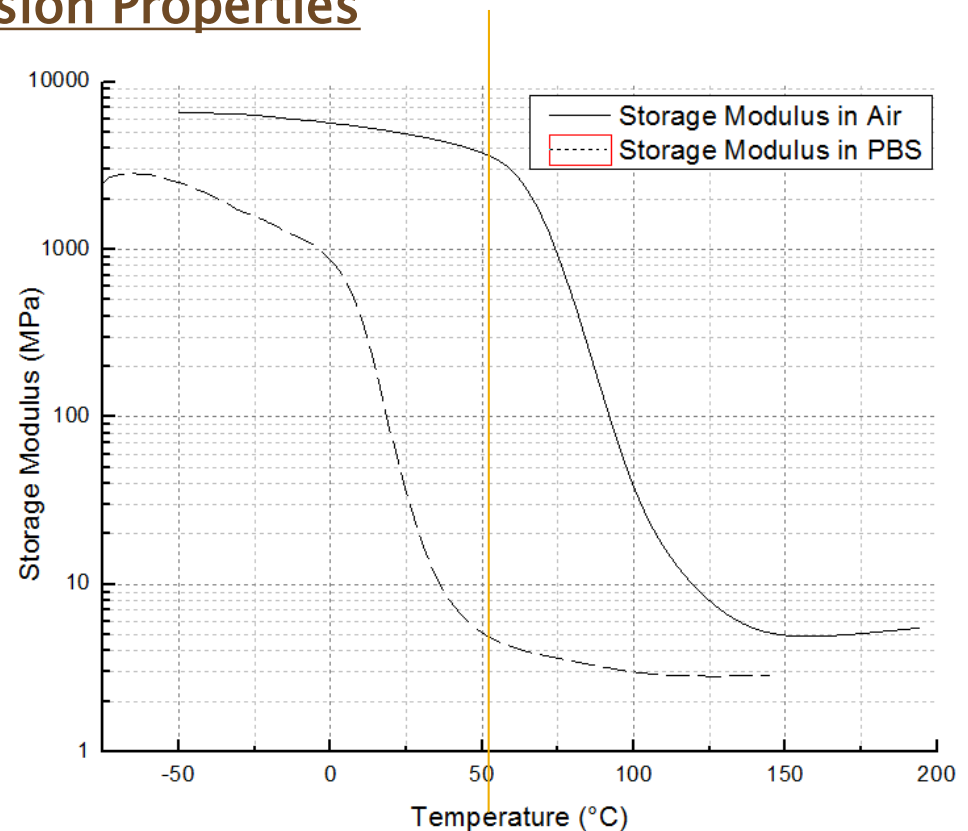
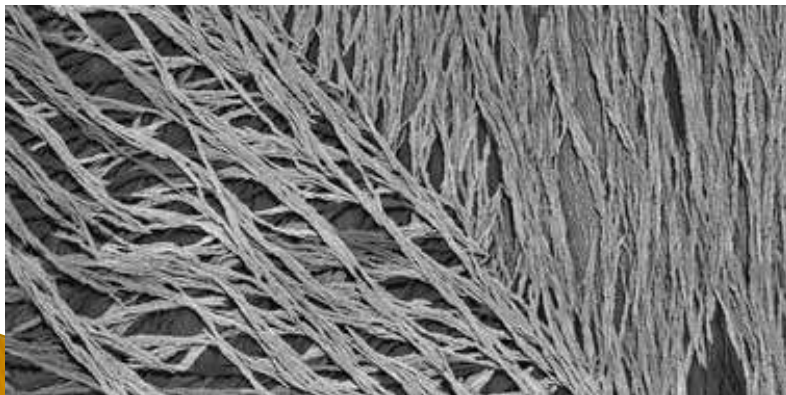
Dynamic Mechanical Analysis in air for 50% BZA-co-50% 2HEMA-co-10% PEGDMA depicting the Storage Modulus and Tan Delta Curves.

Background



Environmental Effects on Adhesion Properties

- Use PBS to mimic water
- PBS absorption usually weakens polymer
 - Lower stiffness
 - Lower strength
- At a given temperature:
 - adhesive in PBS
 - non-adhesive in air



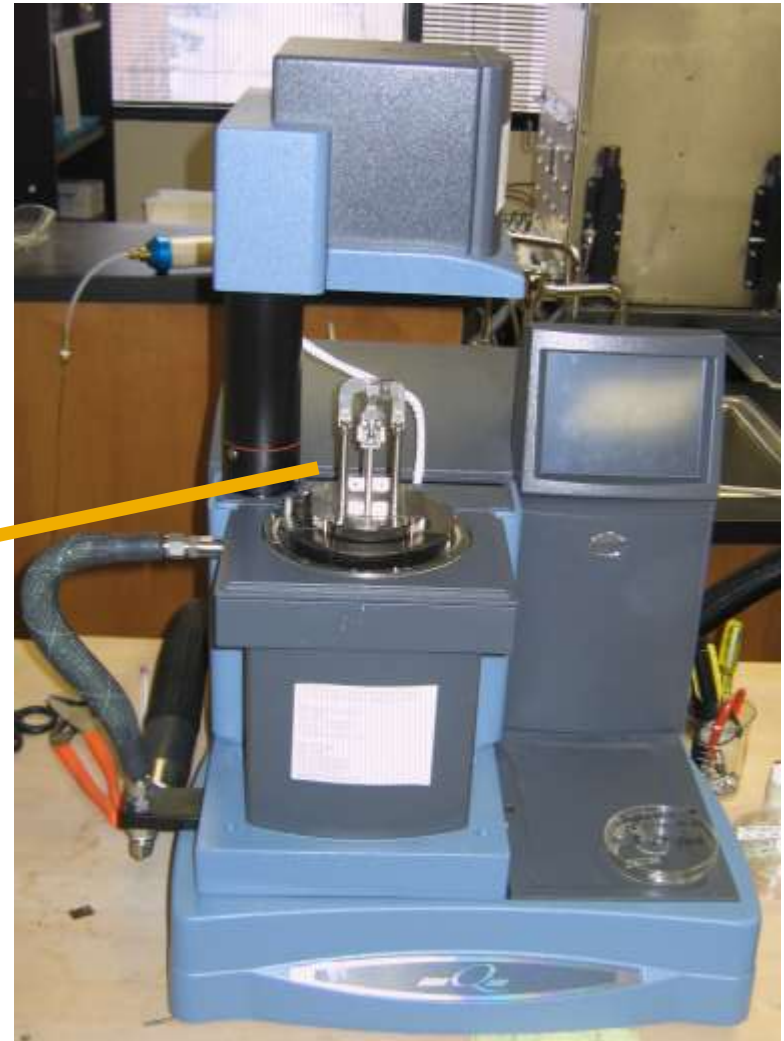
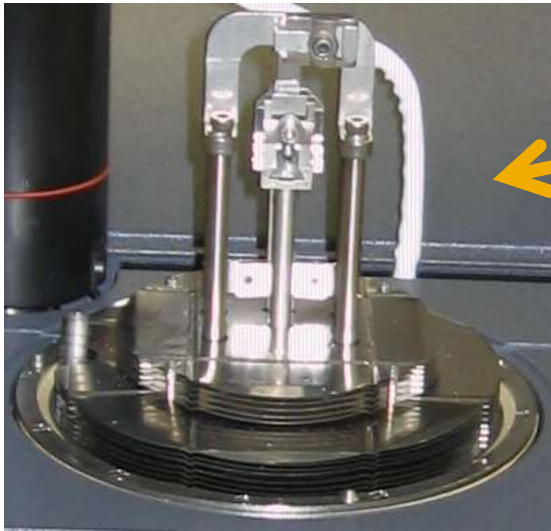
Dynamic Mechanical Analysis in air and PBS for 20% BZA-co-80% 2HEMA-co-10% PEGDMA depicting the shift in Storage Modulus due to PBS absorption.



Background

Dynamic Mechanical Analyzer (DMA)

- Used for preliminary testing
- Tension Tests

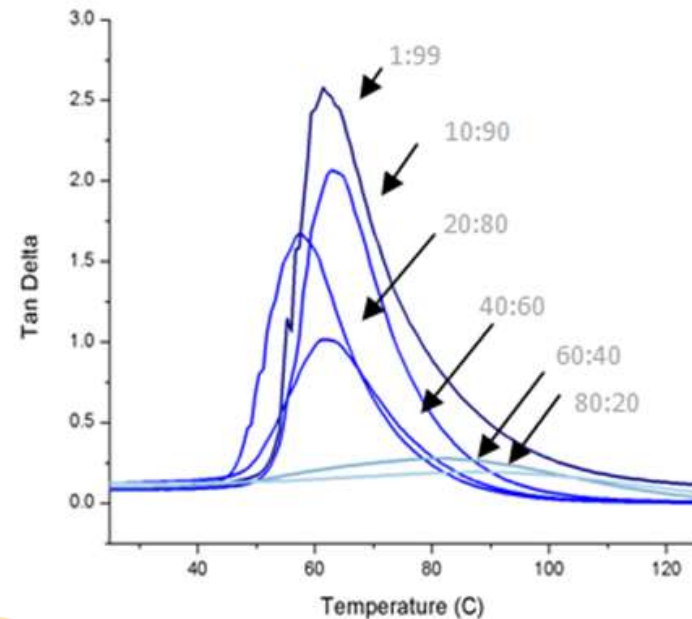
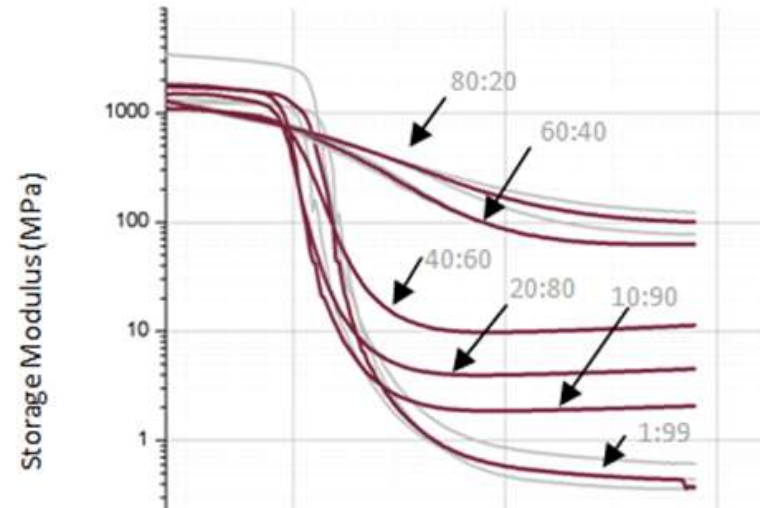


Background



Preliminary DMA Results

- Large variation in the rubbery storage modulus as the ratio of cross-linker to tBA is varied
- Relatively constant glass transition temperature

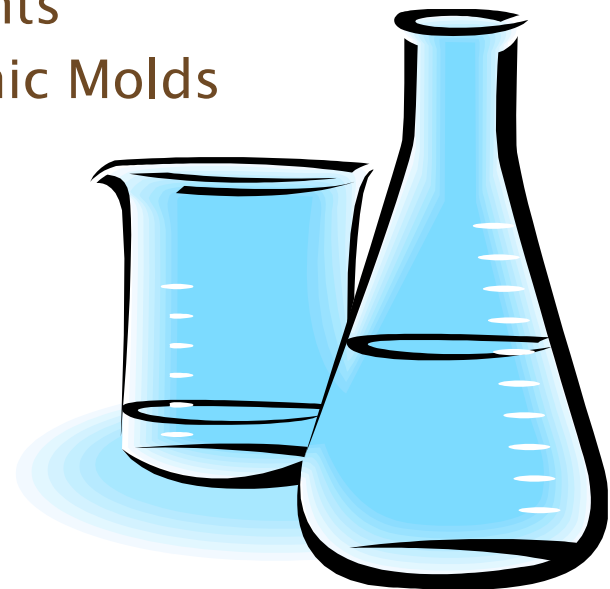




Methods

Fabrication Tools:

- Fume hood
- Scale
- Glass cutter
- Mechanical mixer
- Ultraviolet lamp
- Light shield
- Oven
- Glass Slides
- Pipette
- Beaker
- Dessicator
- Safety goggles
- Polymer components
- Sylgard Lithographic Molds





Methods

Polymer Components:

- PEGDMA: Cross-linker
- DEGDMA: Cross-linker
- Photoinitiator: Reacts with UV light
- tBA: Monomer component
- DMPA: Monomer component

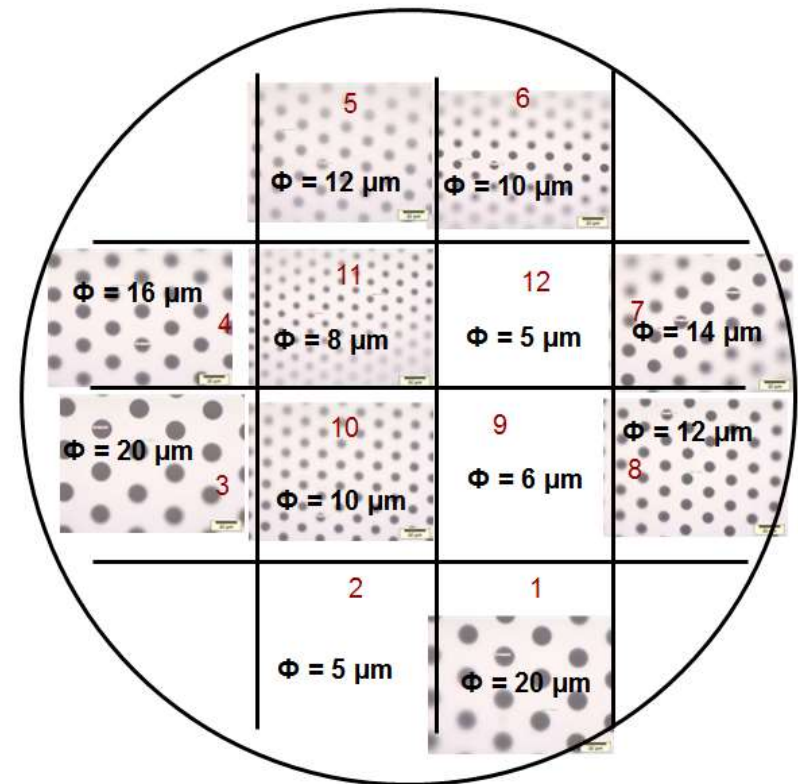


Methods



Salinization Procedure:

- Prepare Hexane and PFT mixture
- Place mixture (w/o cap) in dessicator
- Place Slygard mold in dessicator
- Pull a vacuum for 30 minutes



Methods



Sample Fabrication:

- Cut PDMS molds into individual quadrants
- Attach mold quadrants to square glass slide using caulking
- Apply vacuum grease along the perimeter of the PDMS mold quadrant
- Outline another square slide with caulking, leaving a gap to allow for injection of the polymer solution.
- Let the caulking dry for 24 hours

Methods



Sample Fabrication cont.:

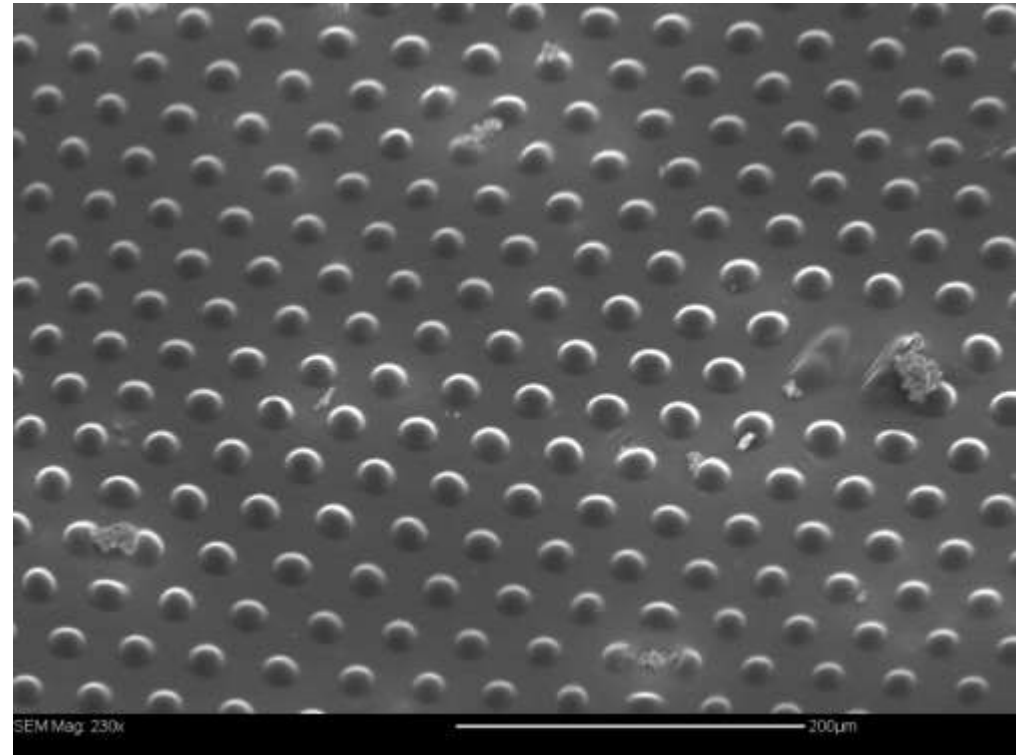
- Place glass slide with perimeter caulking on top of the mold quadrant set up.
- Secure the new set up with rubber bands
- Place set up and polymer solution in freezer for at least 20 minutes
- Inject the polymer solution into the slide set up and fill the gap with vacuum grease
- Place set up under UV light for 15 minutes
- Carefully remove the now solid polymer sample from the PDMS mold



Results

Micro-Pillar Formation:

- unable to form complete pillars
- Two Possibilities:
 - salinization material partially filled the micro-pillar holes in the PDMS mold
 - shrinkage during solidification caused the polymer material to pull out of the mold

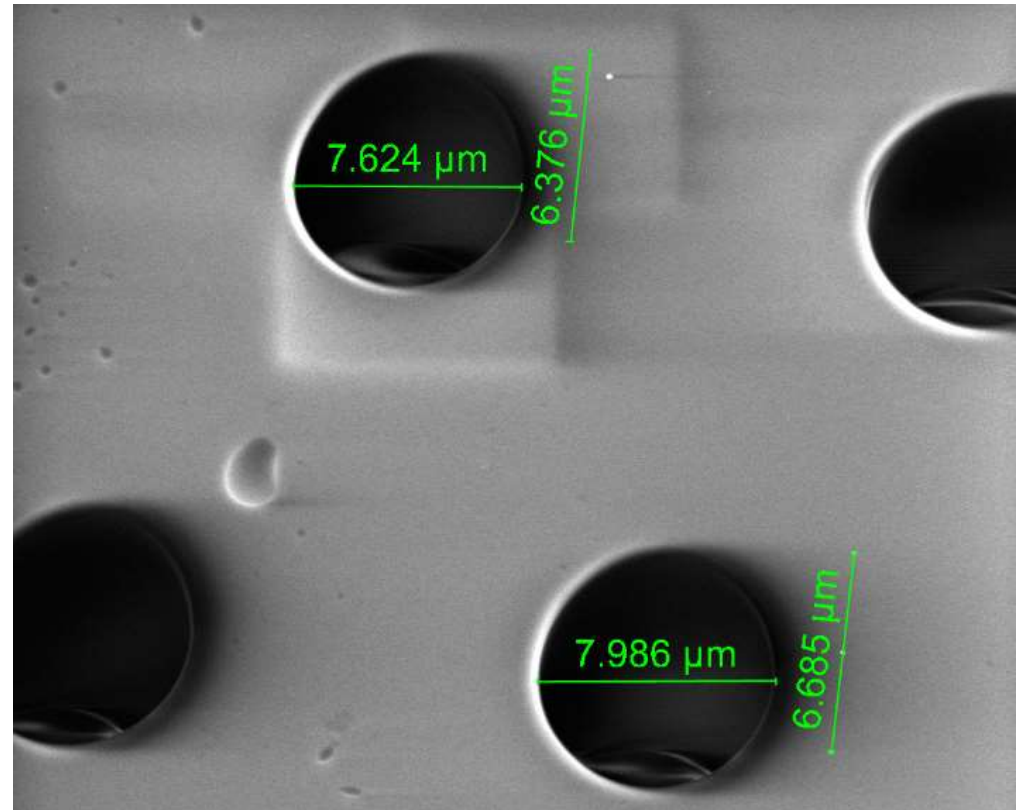




Results

Incomplete Pillars:

- Measured the hole depths
- SEM picture taken at an angle
- Simple trigonometry used to determine micro-pillar hole depth
- Conclusion:
 - Salinization material not filling micro-pillar holes
 - Shrinkage during solidification a problem



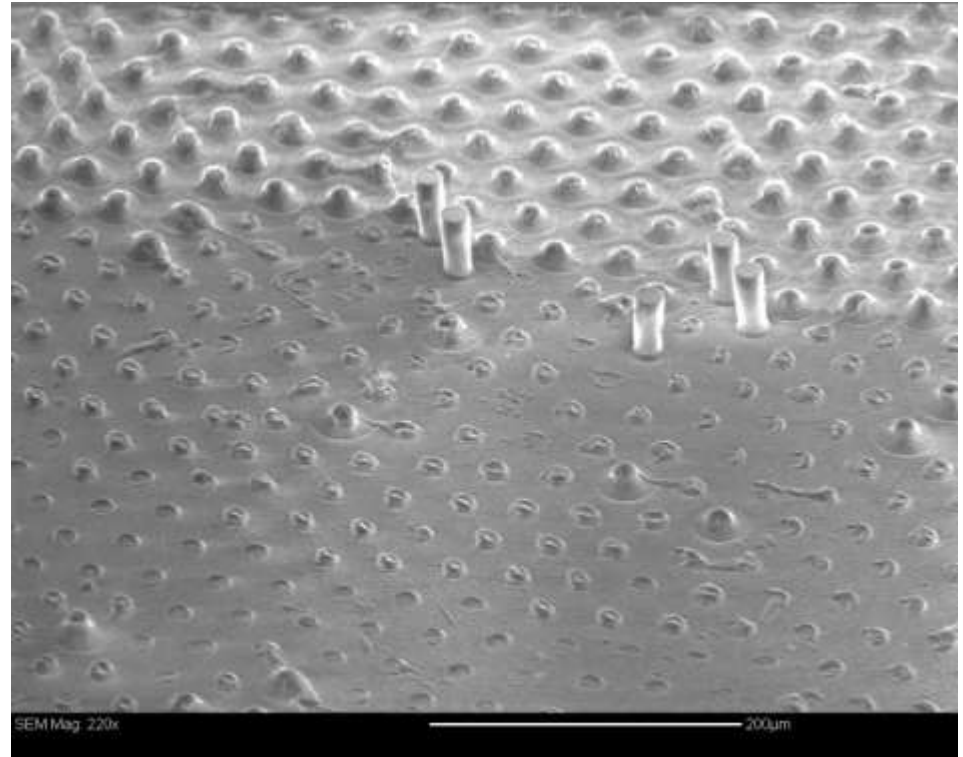
Results



Broken Micro-Pillars:

-Two Possibilities:

- incomplete salinization resulting in polymer adhesion to PDMS mold
- sheared off during sample removal from the PDMS mold

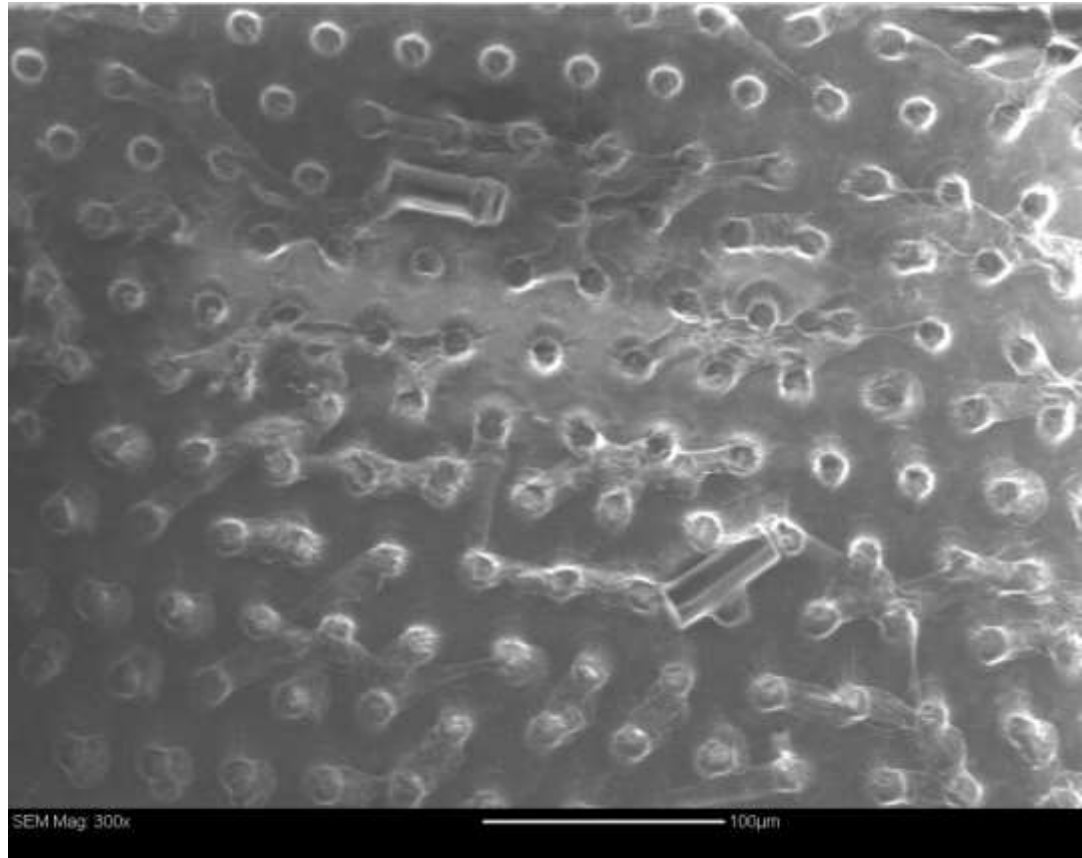




Results

Broken Micro Pillars

- some micro-pillars found laying on polymer surface
- likely do to difficult removal process, not incomplete salinization



Conclusions



- Difficult to establish a set of procedures that works for making micro-patterned surfaces using the polymer materials vs. PDMS
- Difficult to create a sealed slide set-up
- Problems with polymer contraction during solidification
- Inconsistency of polymer samples due to complex fabrication procedure
- Broken micro-pillars due to difficult removal process

Conclusions



Future Research

- Try solidifying the polymers through use of a thermal initiator
- Consider a more easy-to-construct slide set up
- Refine the polymer removal process to avoid shearing micro-pillars

